



## **Approaches for Automation of sample preparation**

Direct automation of manual procedures: Offline SPE

Integration with instrumental analysis: Online SPE







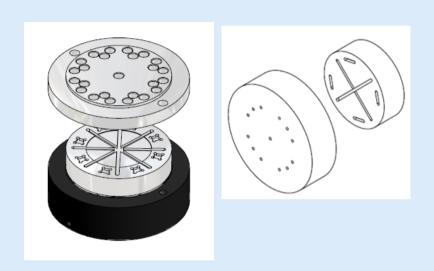




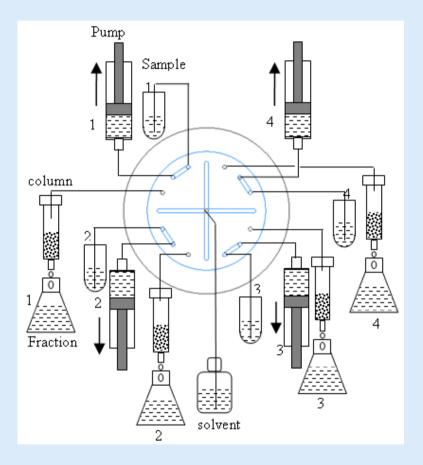




#### Core technologies: design and manufacture of special valves



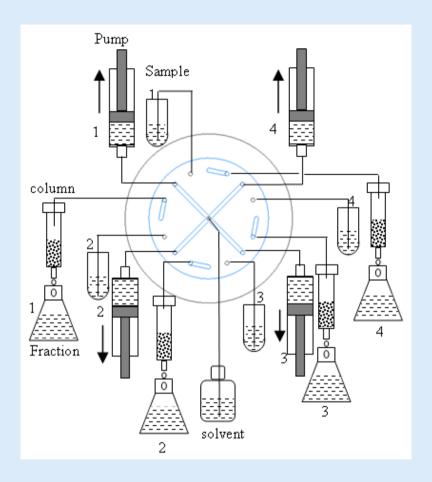
A multi functional valve for multiple channel fluid handling US patent number 8813785 B2



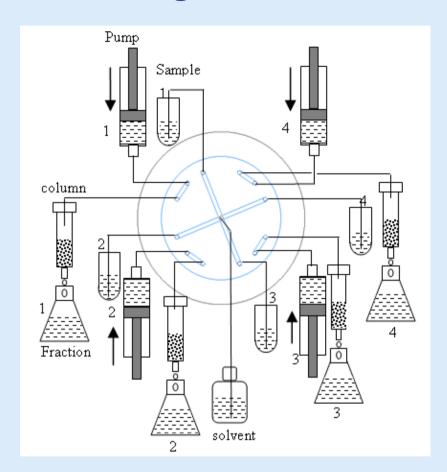
Status 1. Pumps are connected to samples.



#### Valve for multi channel fluid handling



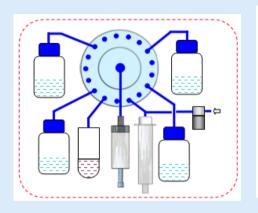
Status 2. Pumps are connected to solvents.



Status 3. Pumps are connected to columns.



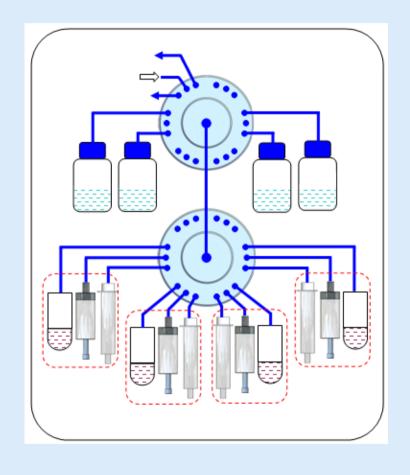
#### An application example of the multifunctional valve





Top: Module for one channel in a typical multi channel SPE and components in a 4 channel SPE

Right: Structure of a 6-channel SPE from PromoChrom. Only two valves are used regardless number of channels





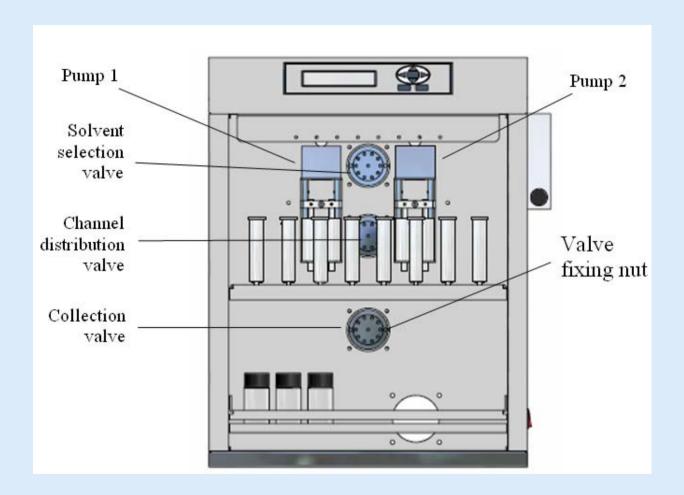
## Product 1: SPE-03 8-channel SPE system

- 1. Process 8 samples in parallel mode
- 2. Suitable for both large volume water samples and small volume food sample extracts
- 3. Much smaller size and weight than other multi channel SPE (12 KG)
- 4. Extra functions: online evaporation after cleanup
- 5. Robust and easy operation thanks to highly integrated valves





### Product 1: SPE-03 8-channel SPE system



The whole system has no XYZ motion components



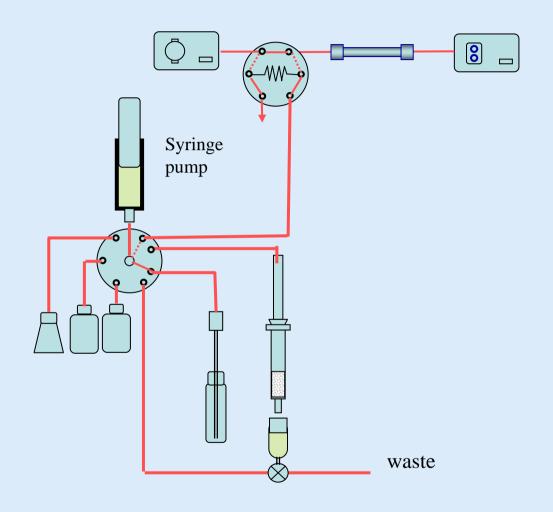
## Product 2: SPE-04 online/offline SPE system

- Perform both offline SPE and online SPE
- 2. Use SPE columns available on the market
- 3. Online derivatization using two reagents and heating after SPE cleanup
- 4. Easy integration with LC and LC-MS
- 5. Easy method development





## Product 2: SPE-04 online/offline SPE system

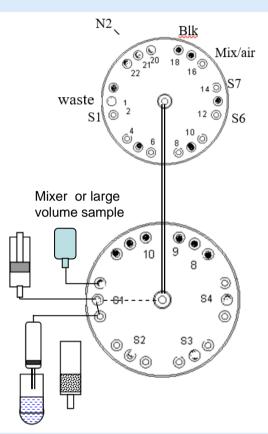




#### **Product 3: SPE-04+ 4 channel SPE system**

- Process 40 samples at a speed 4 times of a conventional SPE system
- 2. Use 16X100 tube for collection
- 3. Online mix of two solvents for gradient elution.
- 4. Needle will follow the level of liquid while taking sample to avoid contamination of plunger
- 5. Simple structure based on the multifunctional valve
- 6. Small size with built in touch screen computer

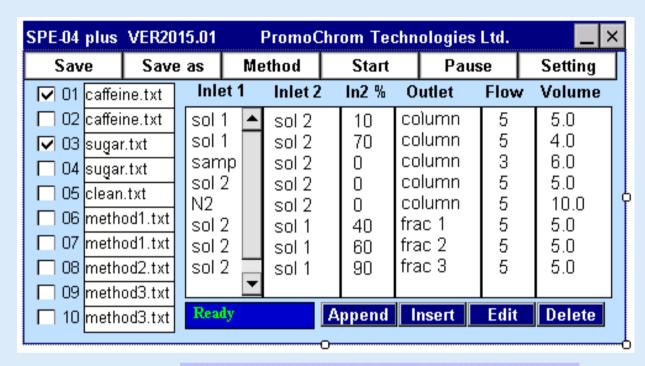




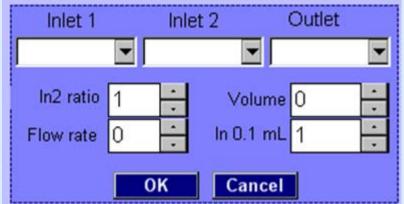


#### **Product 3: SPE-04+ 4 channel SPE system**

User interface of the software



Panel for method parameter entry





## **Product 3: SPE-04+ 4 channel SPE system**

	Table 3. SPE Method ("PAM8_L5.spe")										
#	Step	Source	Output	Vol. (ml)	Speed (ml/min)	Liquid sense					
1	Condition	0.5% TEA in MeCN	Waste2	5	30	No					
2	Condition	0.5% TEA in MeCN	Waste2	5	30	No					
3	Load	Sample	Fract1	5.2	9	No					
4	Collect	MeCN	Fract1	5	9	No					
5	Purge-cannula	MeCN	Cannula	2	30	No					
6	Purge-cannula	MeCN	Cannula	2	30	No					

Transfer from a Rapidtrace method to a SPE-04+ method.

Inlet 1	Inlet 2	Ratio	Outlet	Flow rat	Volume
Solv 2	Solv 2	0	column	8	10
sample	Solv 2	0	Frac 1	8	5
Solv 1	Solv 2	0	Frac 1	8	5
Solv 1	Solv 2	0	wash	10	10

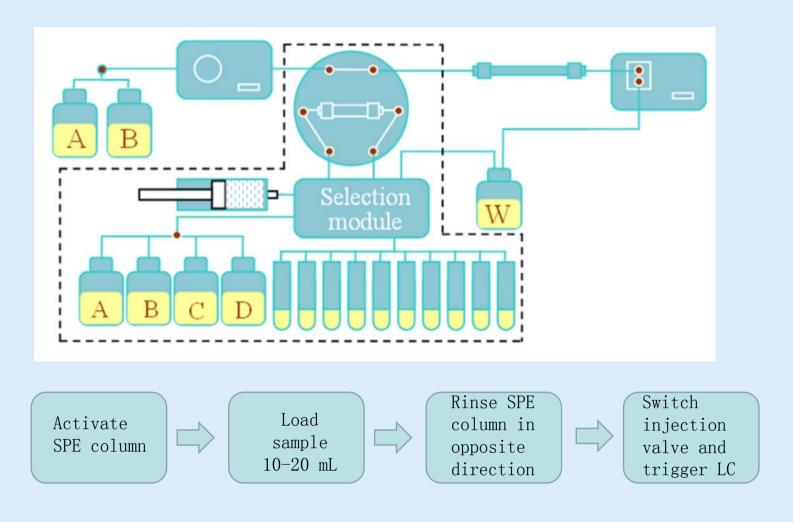


- 1. Dedicated to water analysis
- 2. Achieve better sensitivity and much faster speed than offline SPE for large volume water extraction
- 3. Sample extraction and LC analysis are performed parallel (no waste time)
- 4. Computer is not necessary
- 5. Include SPE column, LC column and methods as a ready solution



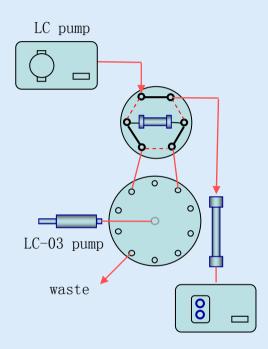


Working principle

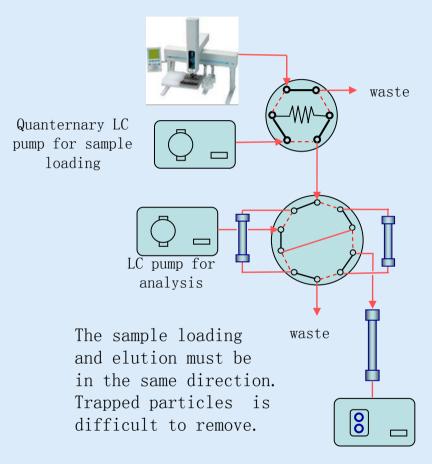




Compare with other solutions on the market



LC-03: The pump can elute the SPE column from two directions. I can easily remove particle without using filter and keep a long lifetime for the SPE column.





Example for analysis of benzopyrene in tap water with UV detector

